

EMPOWERING GLOBAL ASSEMBLY



Lanco Integrated designs and manufactures your MPS 120 and HFL 2002-S pallet transfer system. We offer an assortment of standard track and pallet sizes to meet your product specifications. Is your project non-standard? Not a problem, we can custom configure to meet your footprint requirements.

The versatility of the Lanco's Transfer systems makes it easy to adapt as production demands change and grow. Initially create a semi-automatic system for small runs or low speeds, and later add more automation as production requirements increase.

We believe in the Total Service Solution. Your pallet transfer system will be **fully assembled** and **tested** prior to delivery. From design and manufacturing, to on-site installation and service...we are here for you.





"Through collaboration and teamwork we succeed together; developing systems that enable your success."

MPS 120

LANCO

Mini Pallet Transfer System

Modular & Flexible

- Modular conveyor elements are available from 500mm to 3000mm
- Ability to start as an operator load station and can easily convert in the future
- Transfer System can be easily reconfigured for new layouts and products
- Continuous operation in a single direction, with ability to add VFDs and/or reversibility
- · Multivariant capability on one line
- · Ease of maintenance
- Arrives Fully assembled
- Standard Speed: 251 mm/sec.
- Options: 208V 60Hz + 400V 50Hz

Layout Options

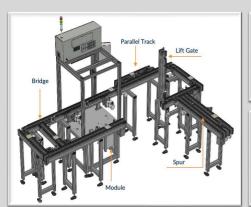
- · Infinitely Customizable
- Traditional "racetrack" layout
- Over and under layout with pallet elevators
- · Parallel operations
- · Parallel track configurations
- · Ergonomic manual workstations

Pallet

- Size 120mm x 120mm
- · RFID tracking located in the pallets
- 3kg load capacity per pallet
- Pallet lifts available for high vertical load.
- · Spring loaded rollers to static anvil
- · 40mm indexing option

Layout Examples

MPS 120





Track Width
• 120mm

Track Length
• Ranges from .5m - 3m









HFL 2002-S

Pallet Transfer System

Modular & Flexible

- Modular conveyor elements are available from 500mm to 3000mm
- Ability to start as an operator load station and can easily convert in the future
- Transfer System can be easily reconfigured for new layouts and products
- Continuous operation in a single direction, with ability to add VFDs and/or reversibility
- Multivariant capability on one line.
- Ease of maintenance
- Arrives Fully assembled.
- Standard speed: 251 mm/sec.

Options: 208V 60Hz + 400V 50Hz

Layout Options

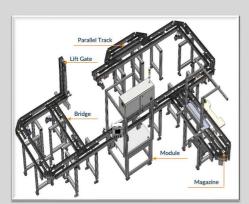
- · Infinitely Customizable
- · Traditional racetrack layout
- Over and under layout with pallet elevators
- · Parallel operations
- · Parallel track configurations
- Ergonomic manual workstations

Pallet

- Width: 200mm 300mm
- Length: 250mm 500mm
- · RFID tracking located in the pallets
- 12kg Standard load capacity per pallet. Higher load capacity available upon request.
 - Pallet lifts available for high vertical load
- · Spring loaded rollers to static anvil
- Several indexing options

Layout Examples

HFL 2002 - S



rack Width

- Standard 200mm 300mm
- · Customization available

Track Length

Ranges from .5m - 3m



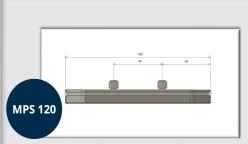




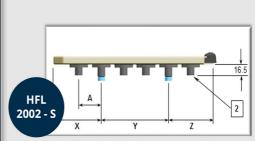




Pallet Indexing



- · 40mm Cam follower spacing, allowing 40mm indexing option
- Pallet Stop repeatability = .05mm
- Fully customizable nesting/RFID
- If tighter tolerance is required Lanco can implement custom solutions including part/pallet, registration, vision, etc.



- · Min post/indexing = 20mm
- Pallet Stop repeatability = .05mm
- · Fully customizable nesting/RFID, pallet sizes, and post locations
- If tighter tolerance is required Lanco can implement custom solutions including part/pallet, registration, vision, etc.

Controls

Technology

- · Remote dashboard
- · Realtime queue
- · RFID process control
- · Customizable pallet indexing







